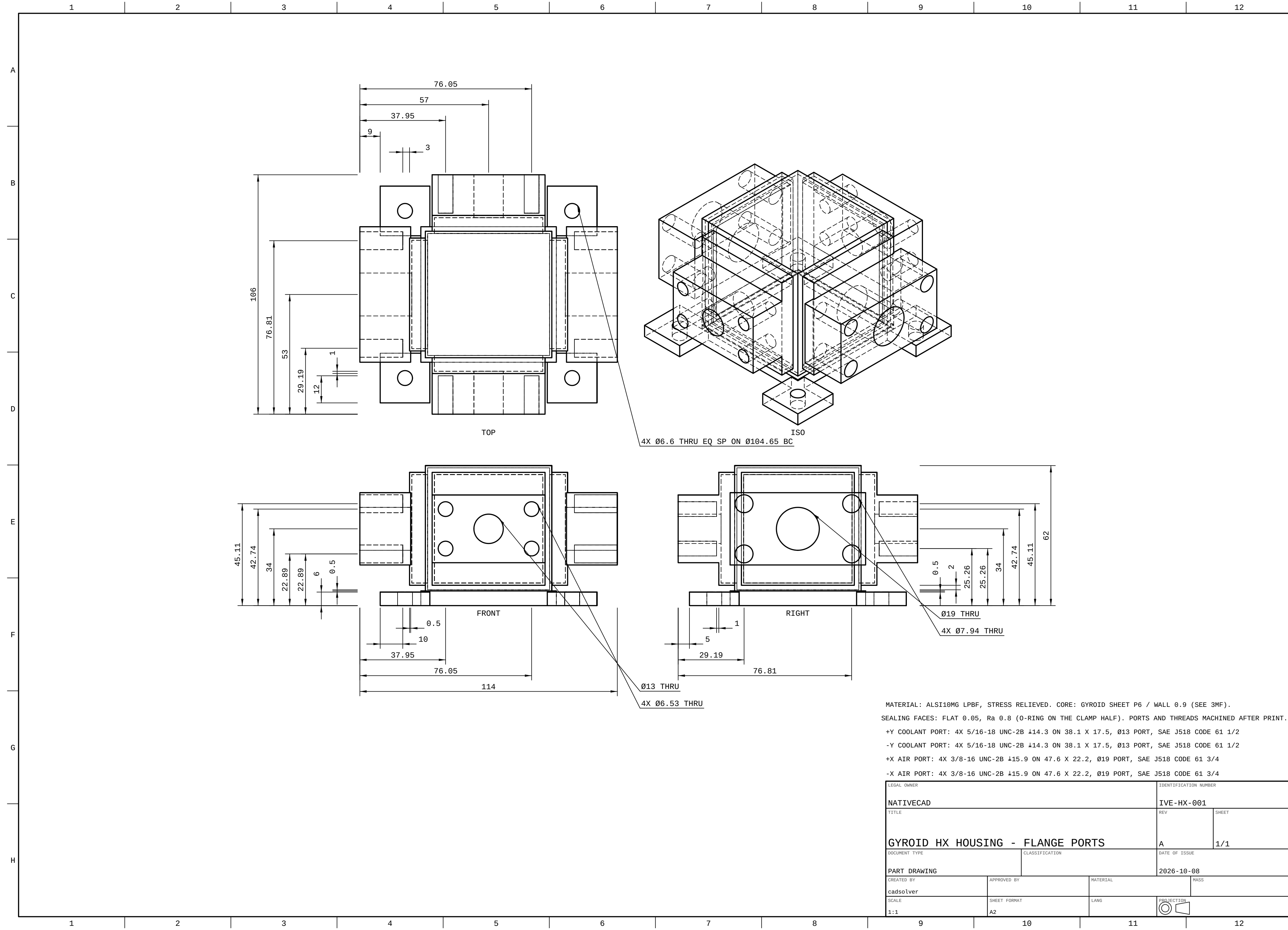




MATERIAL: ALSI10MG LPBF, STRESS RELIEVED. CORE: GYROID SHEET P6 / WALL 0.9 (SEE 3MF).

SEALING FACES: FLAT 0.05, Ra 0.8 (O-RING ON THE CLAMP HALF). PORTS AND THREADS MACHINED AFTER PRINT.

+Y COOLANT PORT: 4X 5/16-18 UNC-2B ± 14.3 ON 38.1 X 17.5, $\varnothing 13$ PORT, SAE J518 CODE 61 1/2

-Y COOLANT PORT: 4X 5/16-18 UNC-2B ± 14.3 ON 38.1 X 17.5, $\varnothing 13$ PORT, SAE J518 CODE 61 1/2

+X AIR PORT: 4X 3/8-16 UNC-2B ± 15.9 ON 47.6 X 22.2, $\varnothing 19$ PORT, SAE J518 CODE 61 3/4

-X AIR PORT: 4X 3/8-16 UNC-2B ± 15.9 ON 47.6 X 22.2, $\varnothing 19$ PORT, SAE J518 CODE 61 3/4

LEGAL OWNER			IDENTIFICATION NUMBER	
NATIVECAD			IVE-HX-001	
TITLE			REV	SHEET
GYROID HX HOUSING - FLANGE PORTS			A	1/1
DOCUMENT TYPE		CLASSIFICATION	DATE OF ISSUE	
PART DRAWING			2026-10-08	
CREATED BY	APPROVED BY	MATERIAL	MASS	
cadsolver				
SCALE	SHEET FORMAT	LANG	PROJECTION	
1:1	A2			